



Critical
Product & Service
Certification

CERTIFICATE *of* APPROVED SUPPLIER

Bochumer Verein Verkehrstechnik GmbH
Ilseburg

Alte Schmiedestrasse 3-4
Ilseburg
Germany
38871

has been assessed and approved

in accordance with the requirements of RISAS/003
for 4 product groups, of which 4 have limitations.

The scope of accreditation is applicable only to the products
identified in the certificate schedule R0294/0034/C0028
Please also see the appendix of the same number,
which details the limitations, if limitations exist.

Full details of the Supplier's approval status and an executive summary
are available to all registered users at www.risas.co.uk



Printed on: 02/11/2020





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CERTIFICATE SCHEDULE

Bochumer Verein Verkehrstechnik GmbH *Ilseburg*

Alte Schmiedestrasse 3-4
Ilseburg
Germany
38871

SCOPE of APPROVAL

M01 - Running Gear

A - Wheelsets

0006 - Trailer Wheelsets

0008 - Powered Wheelsets

B - Wheelset Components

0520 - Axles

0524 - Monobloc Wheels

| Eng Change? | Expiry Date |
|-------------|-------------|
|-------------|-------------|

28/08/2023

28/08/2023

28/08/2023

28/08/2023

* Denotes identical to another product



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For details see
www.risas.co.uk





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CERTIFICATE SCHEDULE

SCOPE of LIMITATIONS

Product Group

M01-A-0006 - Trailer Wheelsets

M01-A-0008 - Powered Wheelsets

M01-B-0520 - Axles

M01-B-0524 - Monobloc Wheels

Details

Assembly of new mono-bloc wheelsets by press fit only.

Assembly of new mono-bloc wheelsets by press fit only.

Finish machining of axles including MPI & Final Inspection. Machining of axles is limited to solid axles only.

Finish machining of mono-bloc wheels including NDT & Final Inspection.



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For details see

www.risas.co.uk

